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D3278-041
Job Sheet 180481



Part No: D3278-041

Job Qty: 42 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via: 5944

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	42 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-2	6	OCT 16 2018
100	Small Fab	42 pcs	8/3/18	8/3/18	0.00	1.69	Small Fab-3	1.89	
110	QC	42 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
120	Small Fab	42 pcs	8/3/18	8/3/18	0.00	1.69	Small Fab-3		
130	QC	42 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
140	Packaging	42 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1	1.322	
150	QC21-SA	42 Ea	8/3/18	8/3/18	0.00	0.00	QC21		

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	84 Ea (2 ea)	90-Start up Operation	5089302
D2230-1	Mounting Lug	84 Ea (2 ea)	90-Start up Operation	5103729X18 5115557 X65
MS21042L4	Nut	84 Ea (2 ea)	90-Start up Operation	5117570X4 5094597
NAS1149D0463J	Washer	168 Ea (4 ea)	90-Start up Operation	5093780
D3278-1	Support	42 Ea (1 ea)	100-Small Fab	5109428
D3278-2	Support	42 Ea (1 ea)	100-Small Fab	5109428 X30 5104961 X12
D3278-3	Spacer	42 Ea (1 ea)	100-Small Fab	5097764 X29
MS20426AD3-6	Rivet	168 Ea (4 ea)	100-Small Fab	5104353



Container No: S118822



Part: D3278-041

Job No: 180481

Serial No/Batch: S118822

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/16/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	84	1,396	0
	D2230-1	84	125	0
	MS21042L4	84	4,178	0
	NAS1149D0463J	168	5,123	0
100-Small Fab	D3278-1	42	94	0
	D3278-2	42	104	0
	D3278-3	42	58	0
	MS20426AD3-6	168	3,397	0
Part Specifications				
Specifications could not be found.				

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